

SPECIFICATIONS FOR DESKLET



The seat sub – assembly is made up of 1.2 cm thick plywood upholstered with moulded foam and polyester fabric and covered with an injection moulded polypropylene outer cover . The full desklet assembly is Flip –up type & made up to extension tube of 1.9 ± 0.02 cm dia x 0.2 ± 0.016 cm thk M.S.E.R.W. Tube and a support tube on L.H. side of $1.6 \pm$ cm dia x 0.2 ± 0.016 cm thk M.S.E.R.W tube on which an scratch resistant ABS desklet top is fixed and covered on the bottom side with a bottom cover.The power coated coated 4 leg structure is made of 2.2 ± 0.03 cm. dia x 0.25 ± 0.02 thick M.S.E.R.W. tube front and rear leg welded along with connecting tube made of 1.9 ± 0.02 cm dia x 0.16 cm thick M.S.E.R.W. tube to form the tubula frame assembly.The leg are provided with injection moulded. Adopter bush in black nylon and brake loaded castors enabling easy maneuvering while not in use and stable sitting while use,The chair can be stack horizontally when not in use.The polurethane foam is moulded with density $=70 \pm 8.0$ kg/m³ and hardness $=20 \pm$ for seat & $16 \pm$ for back at 25% compression.The armrest structure is made uo of 2.2 ± 0.03 dia x 0.25 ± 0.02 cm thk M.S.E.R.W. tube welded to the tubular frame structure an having a scratch resisting ABS arm top.The barke-loaded castors are assembled to the chair legs,to give a free movement for maneuvering the chair when not in use and it will brake the movement when load is applied(while In use) to give a stable feel.The twin wheel castors are injection moulded in black polypropylene.The twin castors are injection moulded in black nylon+30%GF.